



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3984

Job Sheet 202654



Part No: D3984

Job Qty: 100 pcs

Part Name: Rubber Extrusion, Crosstube (\$ Per Foot)

200ft NOV 01 2019

DAS
13
9-88

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/26/19

Description:

Type: Stock

Note: DWG REV A IPP rev A 09.11.12 new issue EC verified :DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Purchasing	100 pcs		11/26/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	100 pcs		11/26/19	0.00	0.00	Packaging 2 - 1 - B4B		DEC 09 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		DEC 09 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S238657



Part: D3984

Job No: 202654

Serial No/Batch: S238657

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/09/19

Plex 10/31/19 1:15 PM Dart.lajeunesse.marie

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	100	11/26/19	0.00 0.00	QC 6 - 9	
		pcs			QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	JAN 17 2020
					QC 6 - 81	40
130	Packaging 3-1 - Stock - B4B	100	11/26/19	0.00 0.00	Packaging 3 - 1 - B4B	9-80
		pcs			Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	JAN 17 2020
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

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10/31/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

140 QC 21 - SA	100 pcs	11/26/19	0.00 0.00	Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-00 JAN 17 2020

Part Op 100 - Purchasing
 Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
110750006	Rubber Extrusion - order min 200' D3984	100 ft (1 ea)	100-Purchasing	5238658

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	110750006	100	0	0

Part Specifications

Specifications could not be found.

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A vertical scale with tick marks and numbers 1 through 7, increasing from top to bottom.



EXAMPLE: D3984-035 = PART 3.5 INCHES LONG
EXAMPLE: D3984-100 = PART 10.0 INCHES LONG

NOTES:
 1) MATERIAL: NEOPRENE BLACK 50 DUROMETER
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: N/A
 8) PREFERRED SUPPLIER: ACCURATE RUBBER (ACR GROUP), RICH-
 PART NUMBER 110750006

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 2022654 M
19-10-

A	NEW ISSUE	DESCRIPTION		AJIS	09.11.08
REV.				BY	DATE
DESIGN		AJIS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3984 REV. A SHEET 1 OF 1 SCALE NTS RUBBER EXTRUSION, X-TUBE DATE 09.11.06		
DRAWN		AJIS			
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.			TITLE		

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Engineering ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐																													
Date :	Sequence #:	QTY Affected :		MRB (QSI042)																															
Description Work Order Deviation		Disposition																																	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Completed By Lead hand / Supervisor QC / QA Coordinator																																			

**Special Comments:**

NOV 01 2019

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nowe PROVIDED D.P

https://www.plexonline.com/b9b495de-a379-4a7e-9fe7-684d58d1e1b2/Plexus_Control/Report_Viewer_2.asp?rv=u%1E..%2FPurchasing%2FPO_Print... 1/1



ACR FULLER GROUP - RICHMOND

12771 no. 5 Road
Richmond, BC V7A 4E9
Phone: 604-274-9955
Fax: 604-274-1013

Packing List

Bill DART AEROSPACE LTD
To: 1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

Ship DART AEROSPACE LTD
To: 1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Shipment No: 502823
Shipment Date: 11/29/2019
Ship Via: FEDEX acct# 15179324-0
Order Number: 168312
Order Date: 11/04/2019

Customer Code: DART AEROSP
Phone: (613) 632-5200
PO Number: POHB044969
Terms: Net 30 Days

	<u>Quantity</u>						
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>Back Ord</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u> <u>Job Number</u>
1	200	200	0		0 FT	1-110750006 EXTRUSION DIE # 1234	168312-01

RECEIVED

DEC 09 2019

DART AEROSPACE LTD.



511 - 12th Avenue
Richmond, B.C. Canada V7A 4E9
Telephone : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : Jan16-2020

Customer : DART AEROSPACE

Customer P.O.# : POHBO44969

Specification: 1-110750006 EXTRUSION DIE: 1234

Customer Ref.# / Stock # : 1-110750006

ACR W.O. # : 168312-01

Item Description: 1-110750006 EXTRUSION DIE: 1234

ACR Compound : NEOPRENE 50+_5

Date Shipped: 11/12/2019

DAS
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9-89

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Fuller quality standards.

Arezoo
Zahed

Digitally signed by Arezoo Zahed
DN: cn=Arezoo Zahed, o=ACR
Fuller, ou,
email=arezoo.zahed@acrfuller.co
m, c=US
Date: 2020.01.16 08:38:36 -08'00'

(ACR FULLER REPRESENTATIVE)